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D350-615-041
Job Sheet 203950



Part No: D350-615-041

Job Qty: 10 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	12/27/19	0.00	0.92		Small Fab - 1		DAS 58 9-89 NOV 28 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	10 pcs	12/27/19	0.00	0.00		QC 5 - 10		DAS 40 9-89 NOV 29 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	QC 4	10 pcs	12/27/19	0.00	0.00		QC 4 - 28		
							QC 4 - 58		

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DEC 24

				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
					DAS 78 9-89
140	Packaging 3-1 - Stock - B4B 10 pcs	12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
					DAS 78 9-89
145	DC - 1 - B4B 10 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
					DEC 24 2019
150	QC 21 - FG 10 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	
				Broussard	
					DEC 24 2019
					DAS 70 9-89
Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts*** 120 - (QC5- Inspect part completeness to step on W/O) 130 - (QC4- 100% Inspect kits for completeness) 140 - (Identify as per dwg & Stock Location: _____) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023 145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003 150 - (QC21- Final Inspection - Work Order Release)					

013171

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	30 Ea (3 ea)	110-Small Fab - 1	5234284
5/16WC	Washer	120 Ea (12 ea)	110-Small Fab - 1	5131170
7/16-14-050C	SS Bolt 7/16 5" Long	10 Ea (1 ea)	110-Small Fab - 1	5234255
7/16WC	Washer, SS Flat 7/16	20 Ea (2 ea)	110-Small Fab - 1	5232896
D2282-041	T Assembly	10 pcs (1 ea)	110-Small Fab - 1	5209501
D2282-043	Saddle Assembly	10 pcs (1 ea)	110-Small Fab - 1	5232648
D3015-3	Locknut	30 pcs (3 ea)	110-Small Fab - 1	5227488
D3015-5	SS Nylock Nut 7/16	10 pcs (1 ea)	110-Small Fab - 1	5152563

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	30	448	0
	5/16WC	120	1,318	0
	7/16-14-050C	10	129	0
	7/16WC	20	669	0
	D2282-041	10	12	0
	D2282-043	10	30	0
	D3015-3	30	243	0
	D3015-5	10	135	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected :		MRB (QS1042)																	
Date :		Sequence #:		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging																	
Description Work Order Deviation		Disposition		Completed By		Lead hand / Supervisor		QC / QA Coordinator																	
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY							
		Operator																							
Manufacturing Process																									
Equip/Tooling																									
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread																	

Change Record

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Part Number: D350-615-041

Description: GROUND HANDLING WHEEL MODIFICATION

[illegible]